





WA237

Electric Tailgate for TOYOTA Innova 2018+ with Upper Latch USER MANUAL







Electric rangate for FOTOTA limitova 2010+ with opper Editor + 03EK FIA

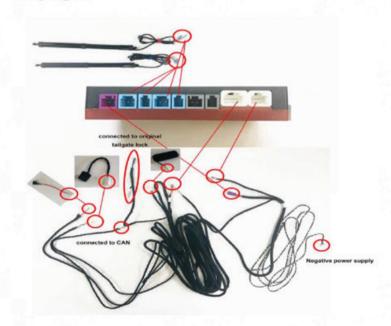
ELECTRIC TAILGATE FOR TOYOTA INNOVAL WITH ORIGINAL UPPER LATCH

Installation Precautions

- For safety and to ensure the normal use of the product, please install it by
 a professional installer. Do not disassemble the machine without
 permission to avoid damage to the machine and accident.
- Before installing the product, start the engine first, check the function display of the car dashboard, the operation of the buttons in the car is normal, and the surface of the car is not scratched. If you have any questions, please report to car owner in time.
- Check whether the tailgate opens and closed normally, check whether the lights are normal.
- Turn off the engine and prepare related tools.
- Installer should first remove the metal objects and other hard objects on their bodies to prevent damage to the car seat or interior during installation.
- During the installation process, the removed automobile components should be put away to avoid scratching the instrument panel in the car.
 Debris left in the wiring should be disposed of in time and not left in the car. The joint must be insulated to prevent short circuit.
- According to our wiring method, avoid affecting the moving parts of the
 car during the wiring process, such as the steering wheel drive shaft,
 accelerator and brake pedal and other vehicle control prats. Each wiring
 harness needs to be fixed after being routed to prevent it from coming
 loose
- Please connect each wiring harness according to our wiring method (Noted the position of the ground wire).
- Do not insert or remove the connected plug while the power is on,

- otherwise the host or accessories may be damaged during plugging and unplugging.
- If the key fob has a tailgate open button, press this button for 3s to open and close the tailgate. If don't have, you need to press the unlock button 3 times to open and close the tailgate.

Wiring Diagram



Installation Instruction







1. Car appearance



2. Remove the middle trim



7. Using our screws, install our body bracket ('L' left , 'R' right)



8. Remove the screws of the original tail bracket and use our screws (same left and right)



3. Remove the left and right trim 4. Remove the main trim panel panels



of the tailgate



9. Install our electric pole ("L" left "R" right)



10. Pass our brace wire into the reserved hole (same left and right)



5. Pry open the gas spring snap ring 6. Remove the original car body and remove the original car pole bracket (same left and right) (same left and right)





original car red wire



11. Our green wire connects to the | 12. Our orange line connects to the original car green line





13. Pull out the rear button line of the original car and dock with our line



14. Location of GND



15. Locate the fuse box under the co-pilot



16. Get constant electricity in the fuse box



17. Fuse definition diagram



18. Locate the plug in the position in the picture



19. Our yellow wire connects to the original car white wire (unlock signal wire)



20. Remove the button reserved of the cab and install our front button



21. Threading diagram (red: positive power supply, blue: front button line)



22. Connect the corresponding wire to the control box and fix the control box



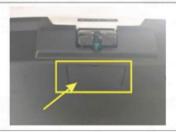
23. Remove the original car handle box, install our rear button



24. Recover all trims, and close the door once after installation to facilitate system initialization



After then installation is completed, you must set the tailgate learning. Make sure that the door can be opened and closed in place. (Raise the tailgate to ideal height. Then press the tailgate button for 3-5 seconds. You will hear a sound "Deep——" and then loose your hand. Press the tailgate button again and close it. You will hear a sound again "Deep". Tail gate learning is finished.





When the tailgate cannot be opened normally, find the original car emergency safety lock in the trunk, open the emergency cover and pull the emergency switch to open.

Check the points before the trim panel is restored



After the installation is completed, please check:

- 1. Are all screws replaced with special screws?
- 2. Is the socket inserted?
- 3. Does the electric suction lock work?
- 4. Whether the harness is damaged or pinched during routing process.
- Whether the remote control and the front switch can open or close the tailgate.

Function Description

After turning on, the door must be closed manually and the function can be used normally.

Note: Do not use screwdriver or other tools to lock the secondary lock as a door closing, otherwise a series of problems such as abnormal door opening and closing.

(1) Remote control door opening and closing: Press
the remote control unlock key 3 times (some models
press the trunk key for a long time) to control the
trunk.

Note: When pressing the unlock key, press 3 times at a constant speed within 4 seconds.

(2) The original driver of the trunk picks the key: Control the opening and closing of the trunk.

Note: The control mode is the same as that before installation, and will not take effect until the vehicle is unlocked.

Control mode of door opening and closing

(3) Front key/central control unlock key: Press the front key for about 15s to control the opening and closing of the trunk; If the front key is not installed, press the central control unlock key of the original car 3 times to control the opening and closing of the trunk.

Note: The function of opening the trunk by the front key will only take effect in the state of flameout or P gear, and the function of closing the trunk will take effect at any time. The functions of opening and closing the trunk by the central control unlock key will only take effect under the flameout state.

(4) Trunk rear button: Press to control the trunk to close.

Anti-pinch function

In the process of opening and closing the door, if obstructions are encountered, the trunk will immediately stop to avoid accidents.

Buzzer reminder

A. After the electro-suction lock is completed, the



beeper will "beep" four times quickly, indicating that (During the process of the electro-suction is normally locked in place at the opening and closing the secondary level. trunk, there corresponding sound B. After the completion of the electro-suction, the reminders at different buzzer does not sound, indicating that the stages. When the electro-suction is normal and the secondary lock is electric absorption is not in place. abnormal, the buzzer C. After the electro-suction or spit out, hear a long will give an alarm) cry of the buzzer for about 10 seconds, indicating the electro-suction failure (it may be that the electro-suction is stuck or not in good contact). In the process of closing the trunk, it has the Electro-suction characteristics of stable speed, low sound and the function like, so that the user experience is more comfortable. The rear key adjusts the opening height of the trunk: When opening the door, manually adjust the trunk to the ideal height. Press the rear key for a long time and release it after hearing a long sound of the **Height setting** buzzer. The memory of the trunk height is successful. function The trunk will open to this position next time. Note: The set height cannot exceed the preset height, otherwise it may cause the door to be unable to open and close normally.

on or is

Strut will fall off during us (check it after installation).

- E. The connector is not inserted into the correct position or is loose: Functional failure.
- F. The electric suction lock and the lock cannot be deviated, otherwise the door will not be closed and the door gap is too large, resulting in a loud sound.
- **G.** The car has not been started for a long time, resulting in low power: When the door is opening and closing, the electric tailgate does not work properly and it is necessary to restart the engine.
- H. Installing more than 5kg of soundproof cotton on the tailgate, it will affect the switch gate force and need the controller to increase the force.
- I. First installation: Press the tailgate closing button for 3-5 seconds to hear a long beep——, then press it again to hear 2 sound "Deep Deep". Finally, the installation is successful. (If there is no such operation, the electric tailgate will be abnormal when it is running.)

Fault Phenomenon	Troubleshooting Method
The original key fob does not work	Check if the yellow central control wire is connected.
Not work after installation	1. Check if the positive power supply is connected with 12V-16V. 2. Check if the power fuse is inserted. 3. Check if the ground wire is connected.
Closing the tailgate not in place	1. Check if the left and right bracket are installed reversed. 2. Check if the control box wire is inserted. 3. Check if the brackets are fixed with our screws. 4. There are two rubbers on the left and right sides of the original tailgate cover. Check if they are loose and need to tightened.
The original car key fob does not work	Is there any learning after installing? You need to press the tailgate switch button to learn.
The tailgate can only open to half	Check if the left and right bracket are installed reversed.



- 2. Check if the control box wire is inserted.
- 3. Check if the brackets are fixed with our screws.





Anti-Pinch Function:

When the obstacle is directly below the tailgate, it will bounce back in the opposite direction when it hits the obstacle.

Note: When the door is closed, the anti-clamping force on both sides of the strut is heavy. Do not try the side anti-clip. We are not be responsible for injury.